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		Notes:
		1. Refer to General Notes drawing S-0000
		2. All Steel to be hot rolled S355 J0
		3. CHS to CHS connections to be full strength welded connections. Weld to achieve full capacity of section. Full penetration butt welds or similar.
		4. All bolts to be M20 Grade 8.8 unless noted otherwis
		Refer to typical details for weld requirements. No welds to be less than 6mm CFW.
	 15mm thk. full depth 	
	stiffeners. 10mm CFW weld (full perimeter).	
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		C2 02/12/16 DE DS MMcG
		Issued for Construction
		C1 30/11/16 DE DS MMcG
		Issued for Construction Rev Date By Chkd Appd
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		^{Client} Hull UK City of Culture 2017
		Decised Title
		Project Title Hull Zephyr
		Drawing Title
		Blade Cradle
		Sheet 3 of 3
		Scale at A1 1 : 20
		Role Structural
		Structural
		Arup Job No Rev
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